



Forward-Looking Statements

This presentation contains “forward-looking” statements within the meaning of the Private Securities Litigation Reform Act of 1995 that are based on the beliefs and assumptions and on information currently available to management of NuCana plc (the “Company”). All statements other than statements of historical fact contained in this presentation are forward-looking statements. Forward-looking statements include information concerning the company’s planned and ongoing preclinical and clinical studies for the Company’s product candidates and the potential advantages of those product candidates, including NUC-3373 and NUC-7738; the initiation, enrollment, timing, progress, release of data from and results of the Company’s planned and ongoing clinical studies; the utility of prior preclinical and clinical data in determining future clinical results; the timing or likelihood of regulatory filings and approvals for any of its product candidates; the Company’s intellectual property; the amount and sufficiency of the Company’s cash and cash equivalents to achieve its projected milestones and to fund its planned operations into Q1 2025; and estimates regarding the Company’s expenses, future revenues and future capital requirements. In some cases, you can identify forward-looking statements by terminology such as “may,” “will,” “should,” “expects,” “plans,” “anticipates,” “believes,” “estimates,” “predicts,” “potential” or “continue” or the negative of these terms or other comparable terminology.

Forward-looking statements involve known and unknown risks, uncertainties and other factors that may cause the Company’s actual results, performance or achievements to be materially different from any future results, performance or achievements expressed or implied by the forward-looking statements. These risks and uncertainties include, but are not limited to, the risks and uncertainties set forth in the “Risk Factors” section of our Annual Report on Form 20-F for the year ended December 31, 2023 filed with the Securities and Exchange Commission (“SEC”) on March 20, 2024, and subsequent reports that the Company files with the SEC.

Forward-looking statements represent the Company’s beliefs and assumptions only as of the date of this presentation. Although the Company believes that the expectations reflected in the forward-looking statements are reasonable, it cannot guarantee future results, levels of activity, performance or achievements. Except as required by law, the Company assumes no obligation to publicly update any forward-looking statements for any reason after the date of this presentation to conform any of the forward-looking statements to actual results or to changes in its expectations.

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Targeting the Tumor Microenvironment (TME)



Unlocking the Potential of Immunotherapy

NuCana: A New Era in Oncology



NUC-7738

- ✓ Profoundly impacts gene expression in cancer cells
- ✓ Transforms the tumor microenvironment



NUC-3373

- ✓ Targeted Thymidylate Synthase inhibitor
- ✓ Induces DNA damage

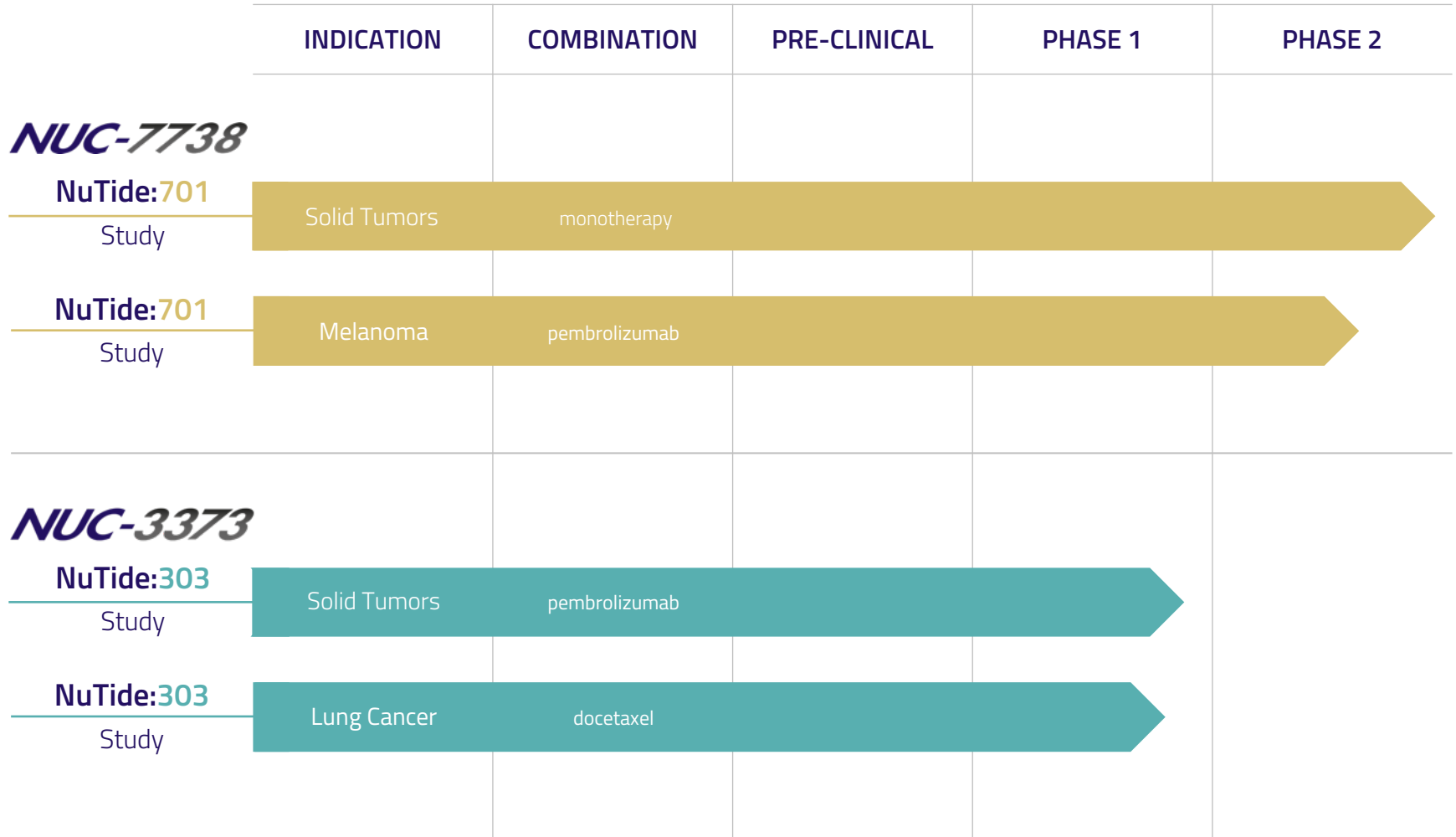


Ability to Potentiate PD-1 Inhibition

Prolonged Progression Free Survival in PD-1 Resistant Patients

Durable Responses in PD-1 Resistant Patients

Current Development Status



Multiple Inflection Points in 2024 & 2025



Cash & Cash Equivalents
June 30, 2024
~\$15 million*



Cash Runway
into
Q1 2025



Important Data Readouts
in
2024 & 2025

*Based on exchange rate of £ 1.00 to \$ 1.26 as of June 30, 2024

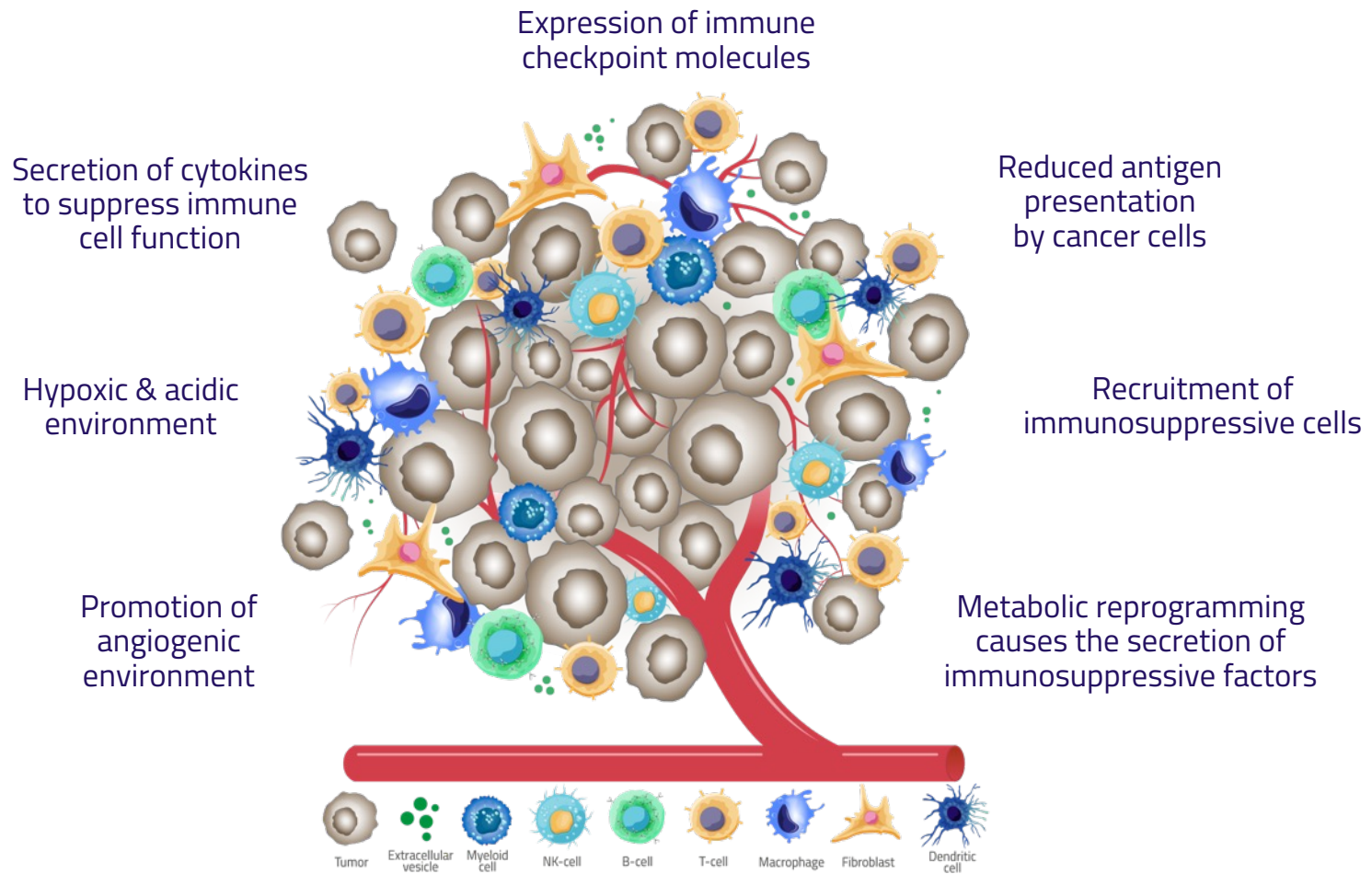
NUC-7738



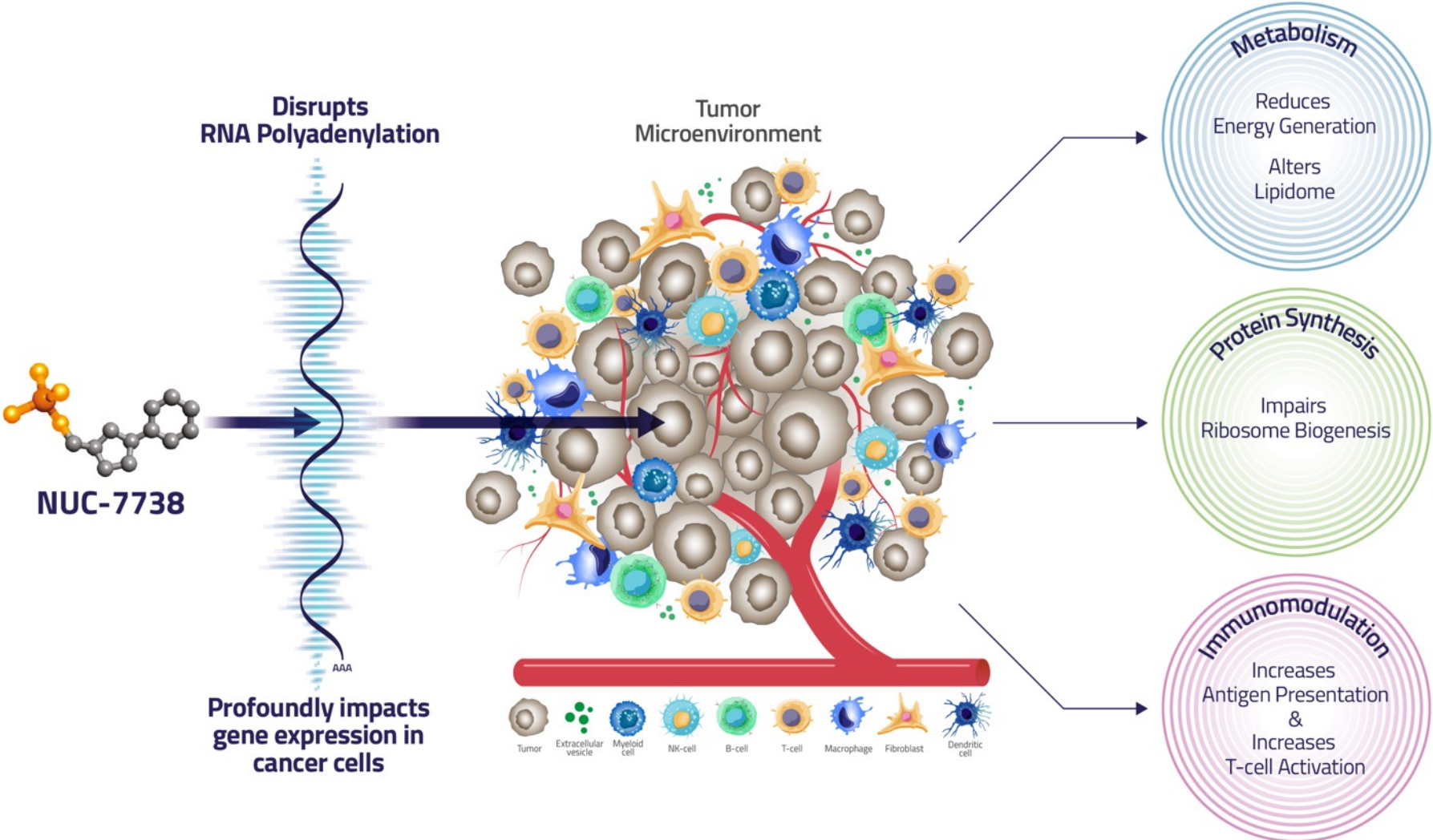
The Immunotherapy Conundrum

Significant progress, but the majority of patients do not achieve durable clinical benefit
Only 15-20% of patients achieve long-term remission

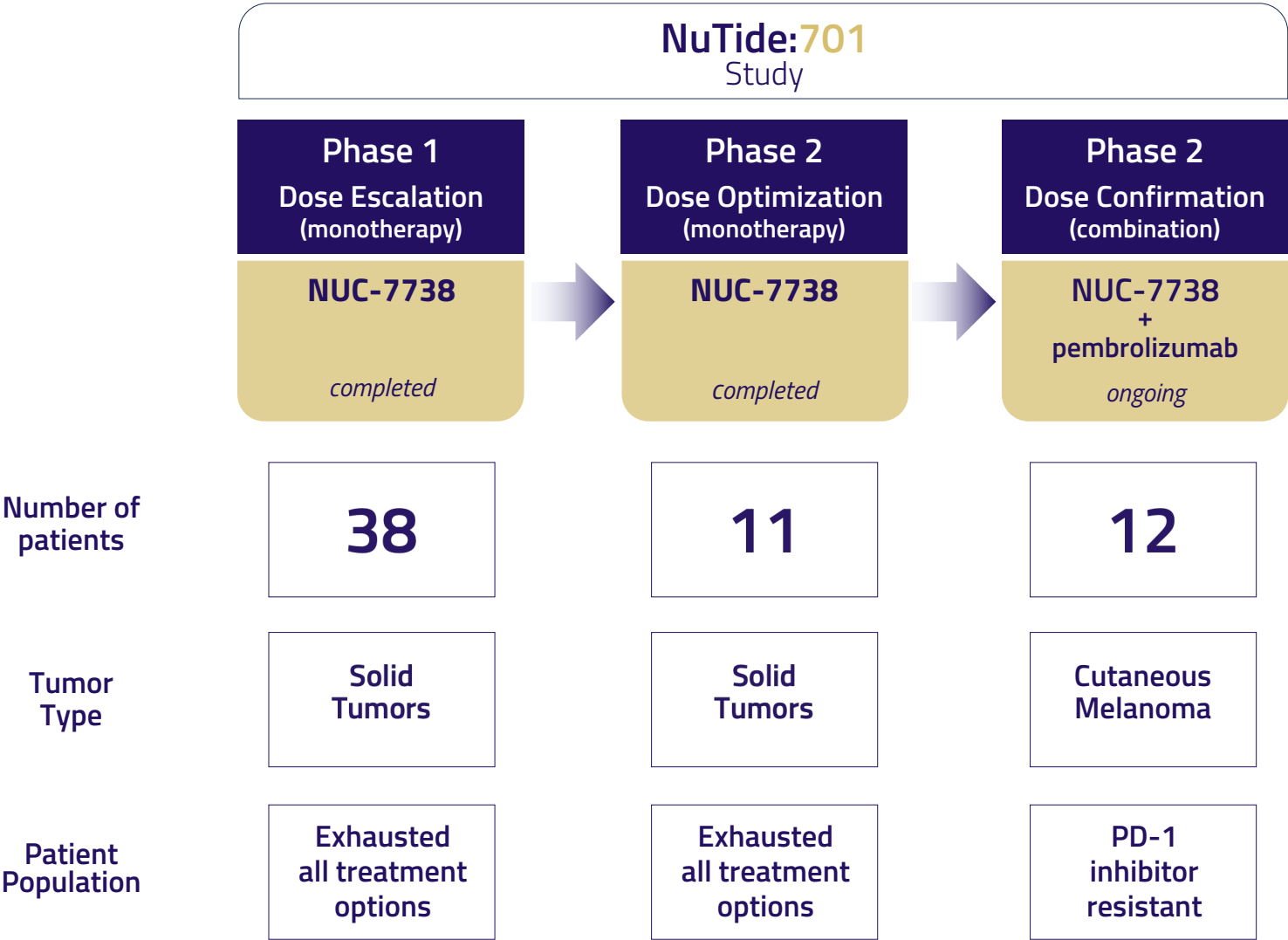
Numerous Tumor Microenvironment characteristics reduce the effectiveness of PD-(L)1 inhibitors



NUC-7738 : Targets Multiple Aspects of the Tumor Microenvironment



NUC-7738 transforms PD-1 resistant TME into a therapeutically responsive state

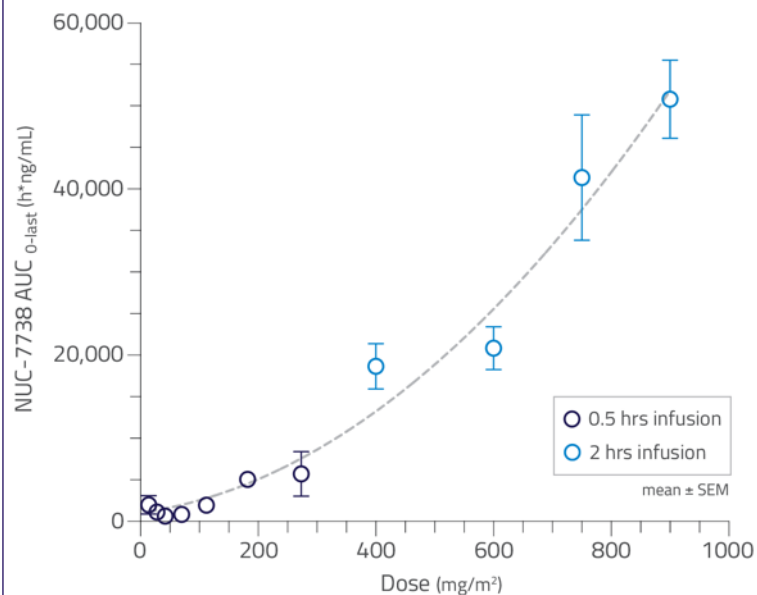


Blagden et al (2024) Ann Oncol: 35: S482-S535 Abstract ID: 666P (ESMO September 2024). Data cut-off: August 1, 2024

NUC-7738 : Attractive Pharmacokinetic Profile (monotherapy)

Plasma

Dose proportional increase in C_{max} and AUC

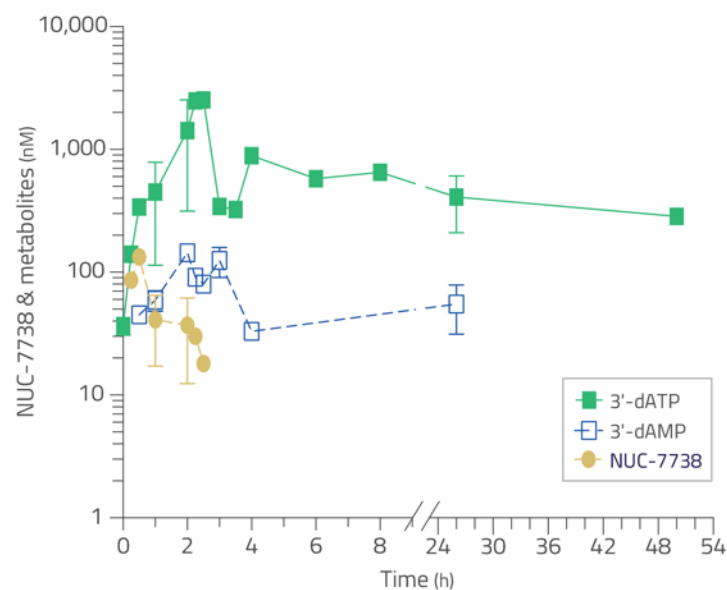


Patients (n=27) dosed at 14 – 900 mg/m²

Intracellular

NUC-7738 efficiently generates active anti-cancer metabolite (3'-dATP)

Long half-life of 3'-dATP (42 hrs)



Patients (n=3) dosed at 900 mg/m²

Symeonides *et al* (2022) *Ann Oncol*: 33: S745-S746 Abstract ID: 455MO (ESMO September 2022). Data cut-off: July 7, 2022

NUC-7738 : Favorable Safety Profile (monotherapy)

NUC-7738 has been well tolerated

- No Grade 4 toxicities
- Low rates of Grade 3 toxicities

Dose AE occurred (mg/m ²)	14 n=2	28 n=3	42 n=2	70 n=3	112 n=4	182 n=4	273 n=5	400 n=6	600 n=9	750 n=5	900 n=8	MTD		Total* n=38
												1350 n=11	2000 n=2	
All Grade Treatment-Related Adverse Events (≥10%)														
Nausea	0	1 (33%)	0	0	0	0	1 (20%)	0	3 (33%)	2 (40%)	3 (38%)	5 (45%)	1 (50%)	16 (42%)
Fatigue	0	1 (33%)	0	0	0	0	0	1 (17%)	3 (33%)	1 (20%)	3 (38%)	7 (64%)	2 (100%)	14 (37%)
Anemia	0	0	0	0	0	0	0	0	0	0	2 (25%)	4 (36%)	2 (100%)	7 (18%)
Diarrhea	0	0	0	0	0	0	1 (20%)	0	0	1 (20%)	1 (13%)	4 (36%)	0	6 (16%)
Vomiting	0	0	0	0	0	0	0	0	0	1 (20%)	1 (13%)	3 (27%)	1 (50%)	6 (16%)
Mucosal inflammation	0	0	0	0	0	0	0	0	1 (11%)	1 (20%)	0	1 (9%)	1 (50%)	4 (11%)
Decreased appetite	0	0	0	1 (33%)	0	1 (25%)	1 (20%)	0	0	0	1 (13%)	0	0	4 (11%)
Grade 3 Treatment-Related Adverse Events (ALL)														
Fatigue	0	0	0	0	0	0	0	0	0	0	0	3 (27%)	2 (100%)	4 (11%)
Anemia	0	0	0	0	0	0	0	0	0	0	1 (13%)	0	0	1 (3%)
Neutropenia	0	0	0	0	0	0	0	0	1 (11%)	0	0	0	0	1 (3%)
Vomiting	0	0	0	0	0	0	0	0	0	0	0	0	1 (50%)	1 (3%)

MTD: maximum tolerated dose

n= number of patients receiving each dose level at any time during the study

*total number of patients who experienced TRAE

Symeonides *et al* (2022) *Ann Oncol*: 33: S745-S746 Abstract ID: 455MO (ESMO September 2022). Data cut-off: July 7, 2022

Metastatic Melanoma

62 years, female
2 prior lines

- 1) nivolumab + ipilimumab: discontinued within **1 month**
- 2) CK7 inhibitor: progressed at **1 month**
 - NUC-7738 starting dose 14 mg/m² (8 dose escalations)
 - **18 months treatment duration** (Stable Disease 12 months)
 - **14% reduction in tumor volume**

Metastatic Melanoma

65 years, female
1 prior line

- 1) nivolumab + ipilimumab: discontinued within **1 month**
 - NUC-7738 starting dose 400 mg/m² (1 dose escalation)
 - **11 months treatment duration** (Stable Disease 9 months)
 - **NUC-7738 treatment enabled complete resection** patient had diffuse disease that was inoperable prior to NUC-7738

Metastatic Clival Chordoma

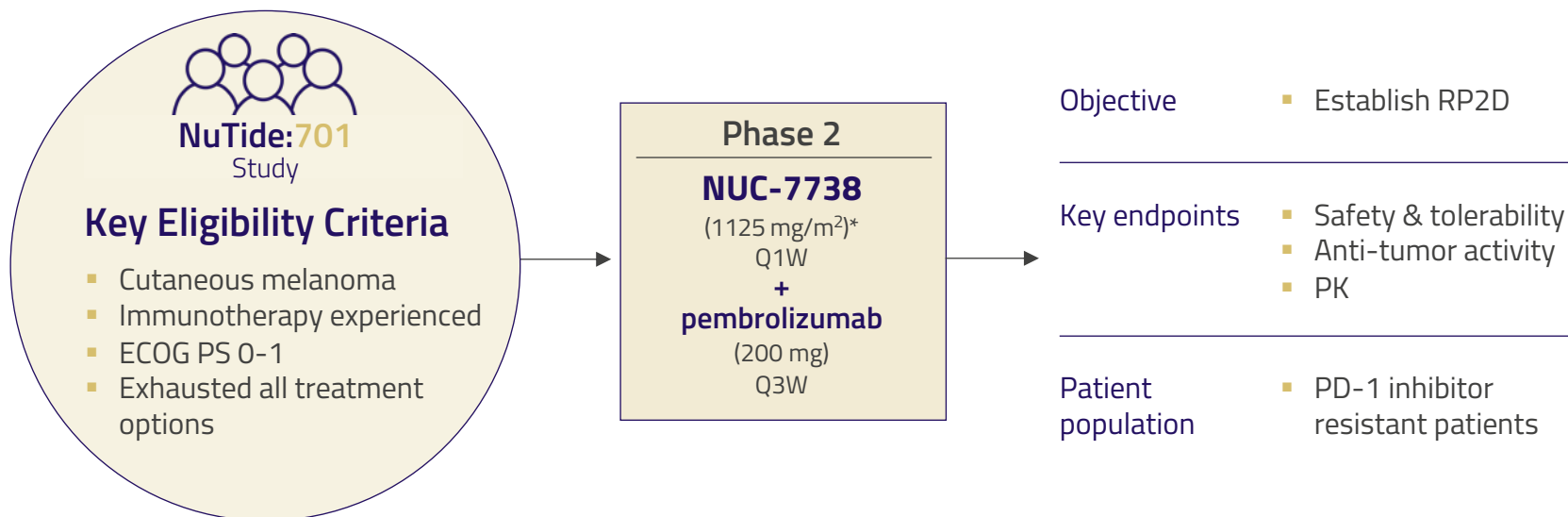
72 years, female
1 prior line

- 1) imatinib: progressed at **19 months**
 - NUC-7738 dose 1,350 mg/m²
 - **Stable disease 6 months**
 - Bleeding from nasal lesion resolved
 - **45% reduction in mandibular lesion**
 - **Complete disappearance of lip lesion**

Metastatic Lung Adenocarcinoma

65 years, male
2 prior lines

- 1) carboplatin + pemetrexed: progressed at **6 months**
- 2) docetaxel: progressed at **4 months**
 - NUC-7738 starting dose 42 mg/m² (4 dose escalations)
 - **Treatment duration 6 months**
 - **46% reduction in lung lesion 1**
 - **Change in character in lung lesion 2**
 - small dense core surrounded by a larger diffuse "ground-glass" periphery



Prior Therapy: median (range)	2 (1-3)
PD-1 inhibitor	12
PD-1 inhibitor (adjuvant)	8
PD-1 inhibitor (non-adjuvant)	8
CTLA-4 inhibitor	11
PD-1 + CTLA-4 inhibitor	9
BRAF + MEK inhibitor	1

*Starting dose was 1125 mg/m² which was escalated to 1350 mg/m² if well tolerated

Blagden et al(2024) *Ann Oncol*: 35: S482-S535 Abstract ID: 666P (ESMO September 2024). Data cut-off: August 1, 2024

NUC-7738 + pembrolizumab has been well tolerated (n=12)

- Low rates of Grade ≥ 3 toxicities
- 1 patient experienced Grade 4 transaminitis (ALT/AST increased)

Treatment Related Adverse Events

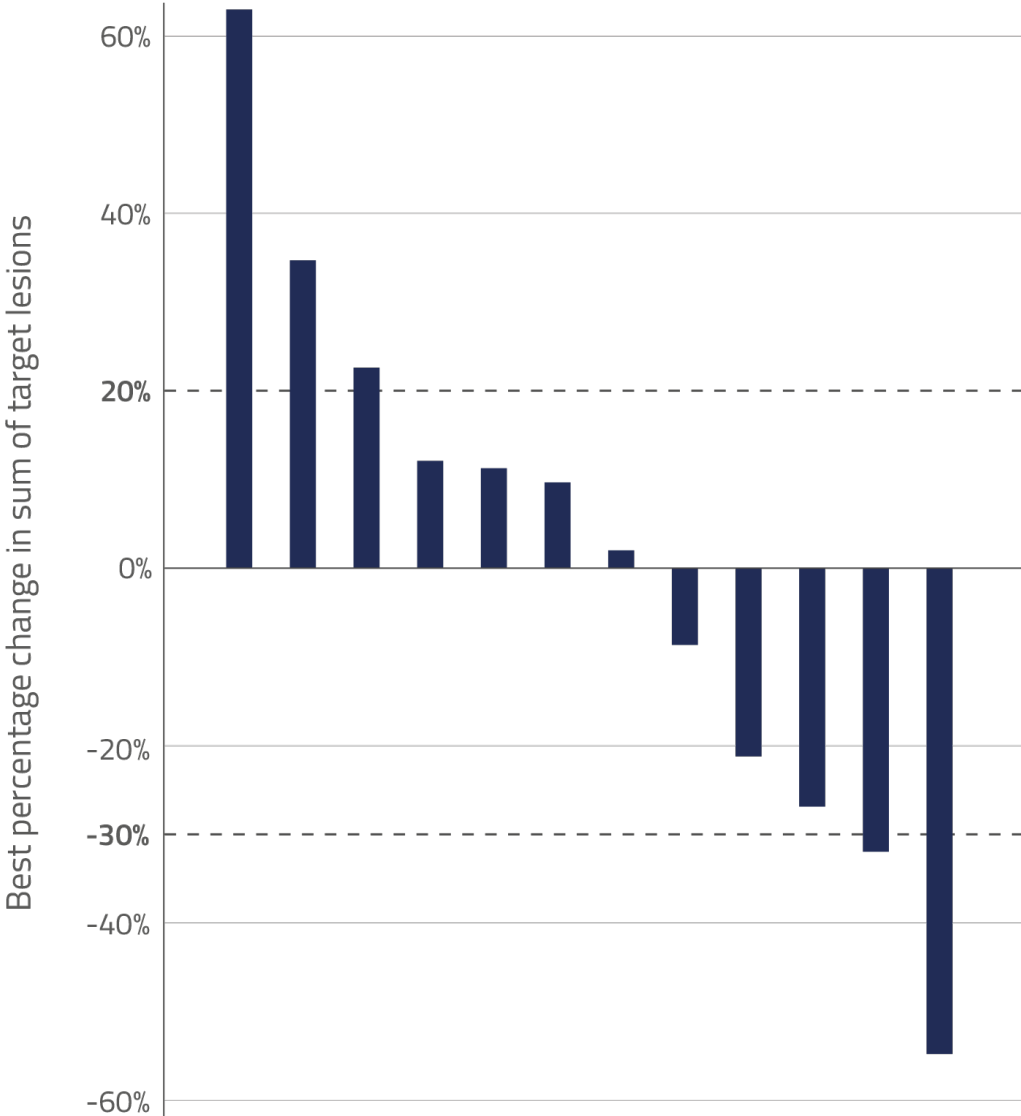
	All Grades n(%)	Grade 3 n(%)	Grade 4 n(%)
Nausea	9 (75)	0	0
ALT increased	6 (50)	1 (8)	1 (8)
Diarrhea	6 (50)	1 (8)	0
Vomiting	6 (50)	1 (8)	0
Anemia	5 (42)	0	0
AST increased	4 (33)	1 (8)	1 (8)
ALP increased	2 (17)	0	0
Blood magnesium decreased	2 (17)	0	0
Blood sodium decreased	2 (17)	0	0
Decreased appetite	2 (17)	0	0
Fatigue	2 (17)	1 (8)	0
GGT increased	2 (17)	1 (8)	0
Hypophosphatemia	2 (17)	0	0
Rash	2 (17)	0	0

All Grade TRAEs with prevalence $\geq 10\%$ patients related to NUC-7738, pembrolizumab or both

Additional Grade 3 TRAEs $\leq 10\%$: abdominal pain (1 pt); immune-mediated hepatitis (1 pt); adrenal insufficiency, hypercalcemia and hypotension (1 pt). No additional Grade 4 TRAEs

Blagden *et al* (2024) *Ann Oncol*: 35: S482-S535 Abstract ID: 666P (ESMO September 2024). Data cut-off: August 1, 2024

NUC-7738 : Tumor Volume Reductions in PD-1 Inhibitor Resistant Patients (combination)

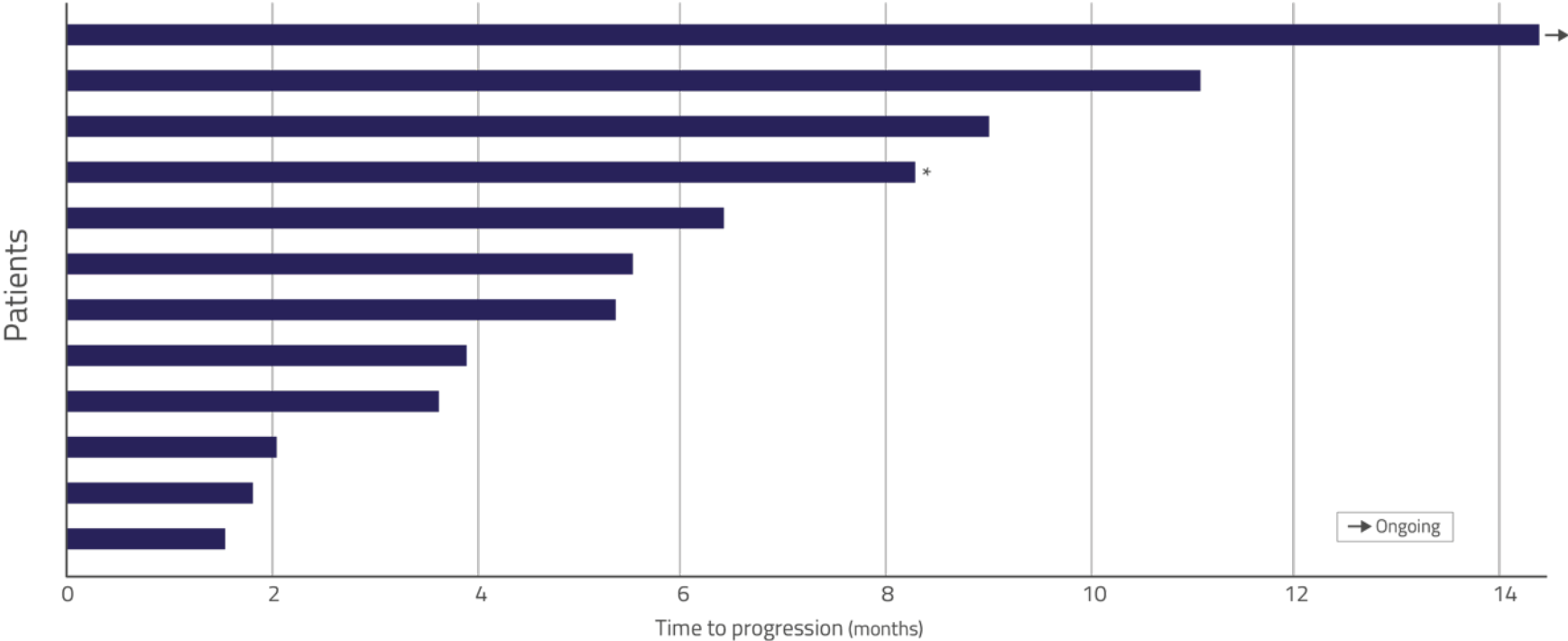


Patient previously refractory to PD-1 inhibitor (nivolumab) + CTLA-4 inhibitor (ipilimumab) had 55% reduction

Patient with resistance to PD-1 inhibition (pembrolizumab) had 32% reduction

Blagden et al (2024) Ann Oncol 35: S482-S535 Abstract ID: 666P (ESMO September 2024). Data cut-off: August 1, 2024

PD-1 inhibitor rechallenge typically achieves PFS of 2-3 months in this patient population



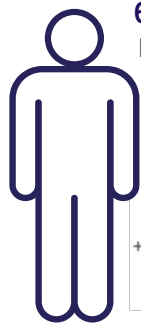
*Patient had mixed response with almost all sub-cutaneous lesions resolved and just two lymph nodes that required RT with resection intended. Patient remains on therapy.

Blagden *et al* (2024) *Ann Oncol*; 35: S482-S535 Abstract ID: 666P (ESMO September 2024). Data cut-off: August 1, 2024

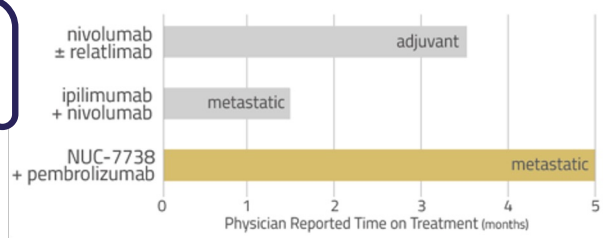
NUC-7738 : Encouraging Efficacy in PD-1 Inhibitor Resistant Patients (combination)

Case Study 1

Partial Response in patient with resistance to PD-1 inhibition



63 years ■ 2 target lesions (skin) ■ BRAF wt
Received 2 prior PD-1 inhibitor containing regimens



NUC-7738 + pembrolizumab

Partial Response (confirmed): 55% reduction in sum of target lesions

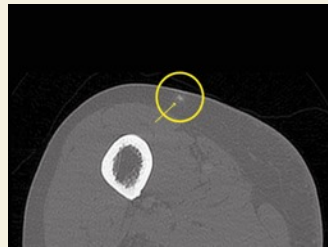
- 42% reduction in target lesion 1
- 70% reduction in target lesion 2 (see scans)

Time to progression 9 months

- 5 months treatment, discontinued due to unrelated SAE
- No further therapy, PR sustained for additional 4 months



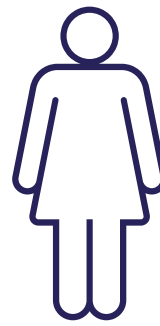
Baseline: 1.0 cm



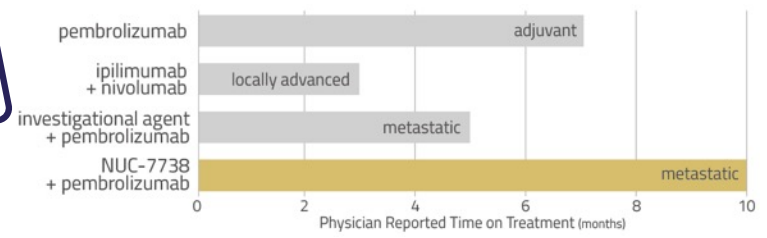
Week 17: 0.3 cm

Case Study 2

Evidence of anti-cancer immune response in TME



67 years ■ 2 target lesions (lymph node) ■ BRAF wt
Received 3 prior PD-1 inhibitor containing regimens



NUC-7738 + pembrolizumab

Partial Response (unconfirmed): 32% reduction in sum of target lesions

- 22% reduction in target lesion 1
- 45% reduction in target lesion 2 (see scans)

Time to progression 8 months

- Remains on treatment at 10 months due to clinical benefit (mixed response to oligometastatic disease; palliative radiotherapy to progressive lesions)



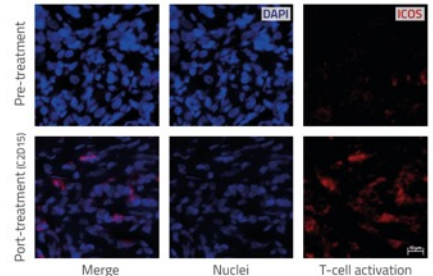
Baseline: 5.53 cm



Week 24: 3.04 cm

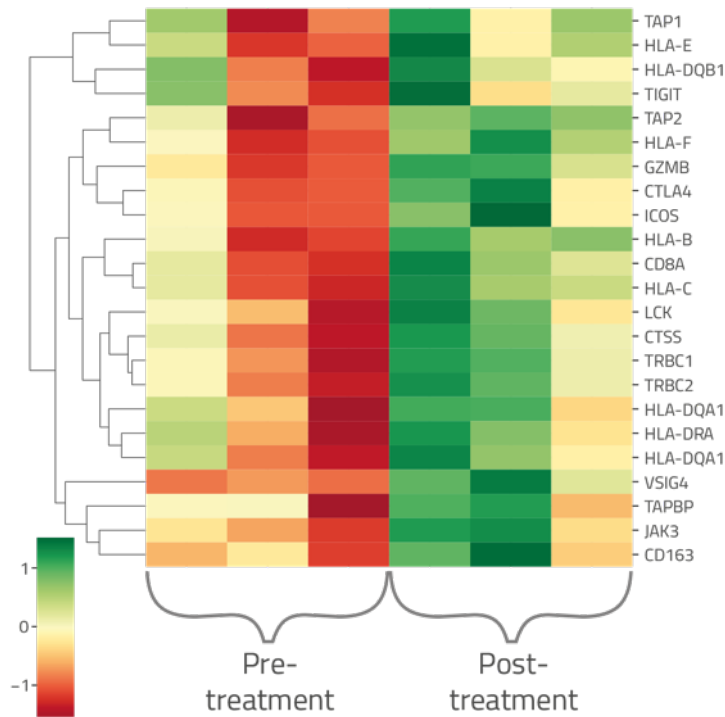
T-cell activation post-treatment

Increased expression of ICOS (red) post-treatment indicates T-cell activation

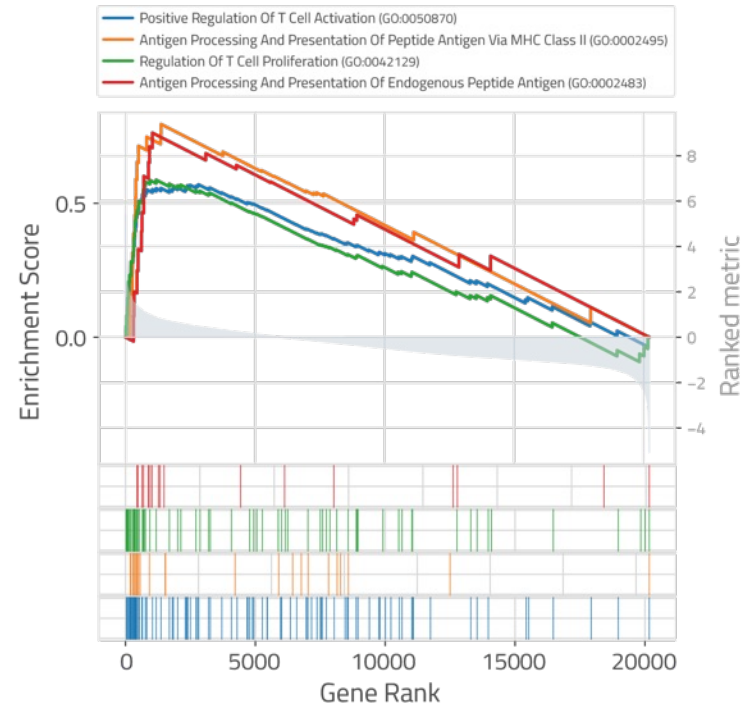


NUC-7738 : Increases Antigen Presentation & T-cell Activation in Patient Biopsies

Heatmaps illustrating RNA expression reveal an upregulation of genes associated with antigen transport, antigen presentation, and T-cell activation

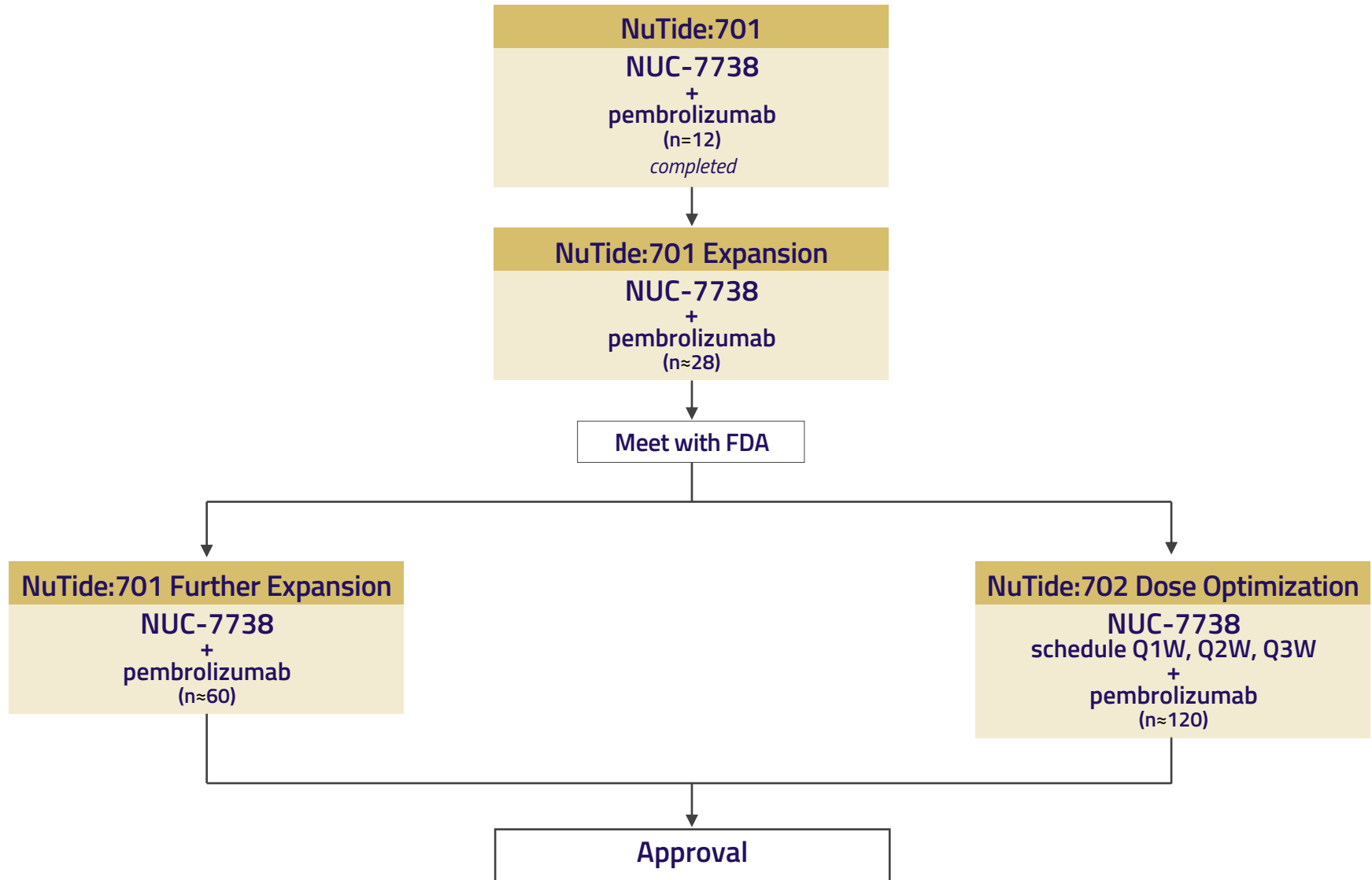


Comparative gene enrichment analysis from biopsies shows immune pathway activation related to antigen processing and presentation, T-cell activation, and T-cell proliferation



Blagden *et al* (2024) *Ann Oncol*: 35: S482-S535 Abstract ID: 666P (ESMO September 2024). Data cut-off: August 1, 2024

NUC-7738 : Planned Melanoma Development Pathway



\$7.4B

Estimated sales in 8 major markets in 2029²



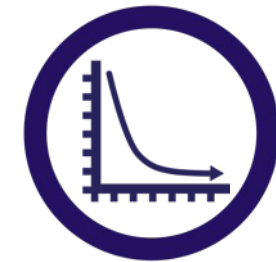
331,722 new cases
diagnosed annually¹



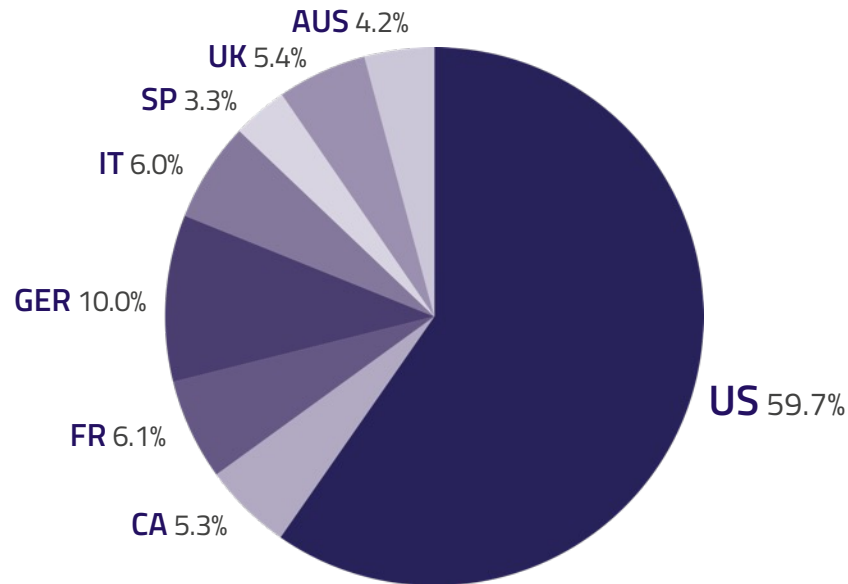
58,667 deaths
annually¹



13,000 patients
will fail PD-1 inhibitors in US³



5-year survival rate: 30%
Stage IV melanoma⁴



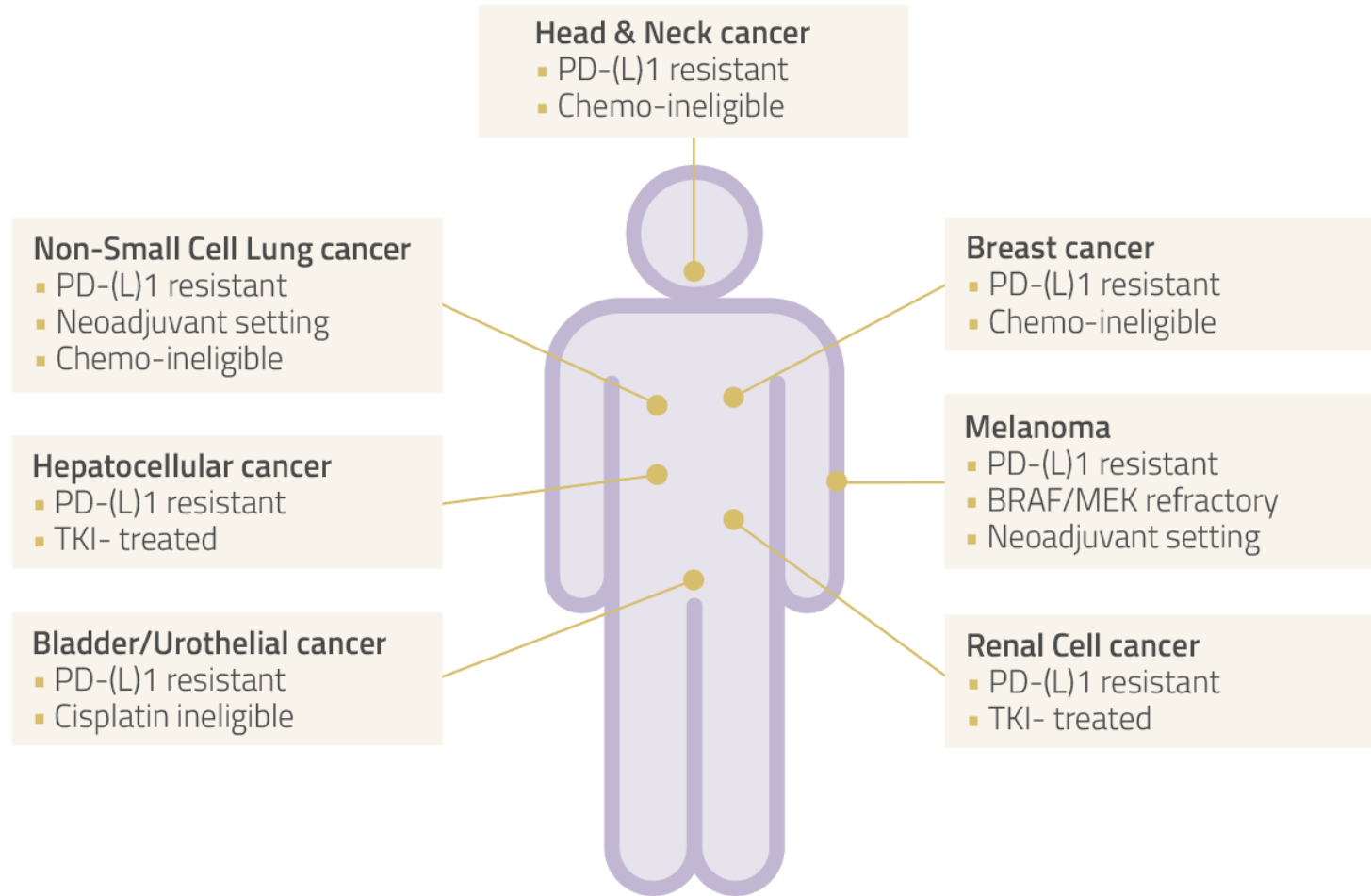
1. GLOBOCAN 2022, Cancer Incidence and Mortality Worldwide

2. Global Data Melanoma - Global Drug Forecast and Market Analysis to 2029

3. 2030 estimate based on CancerMPact data and primary market research

4. Melanoma Research Alliance (<https://www.curemelanoma.org>)

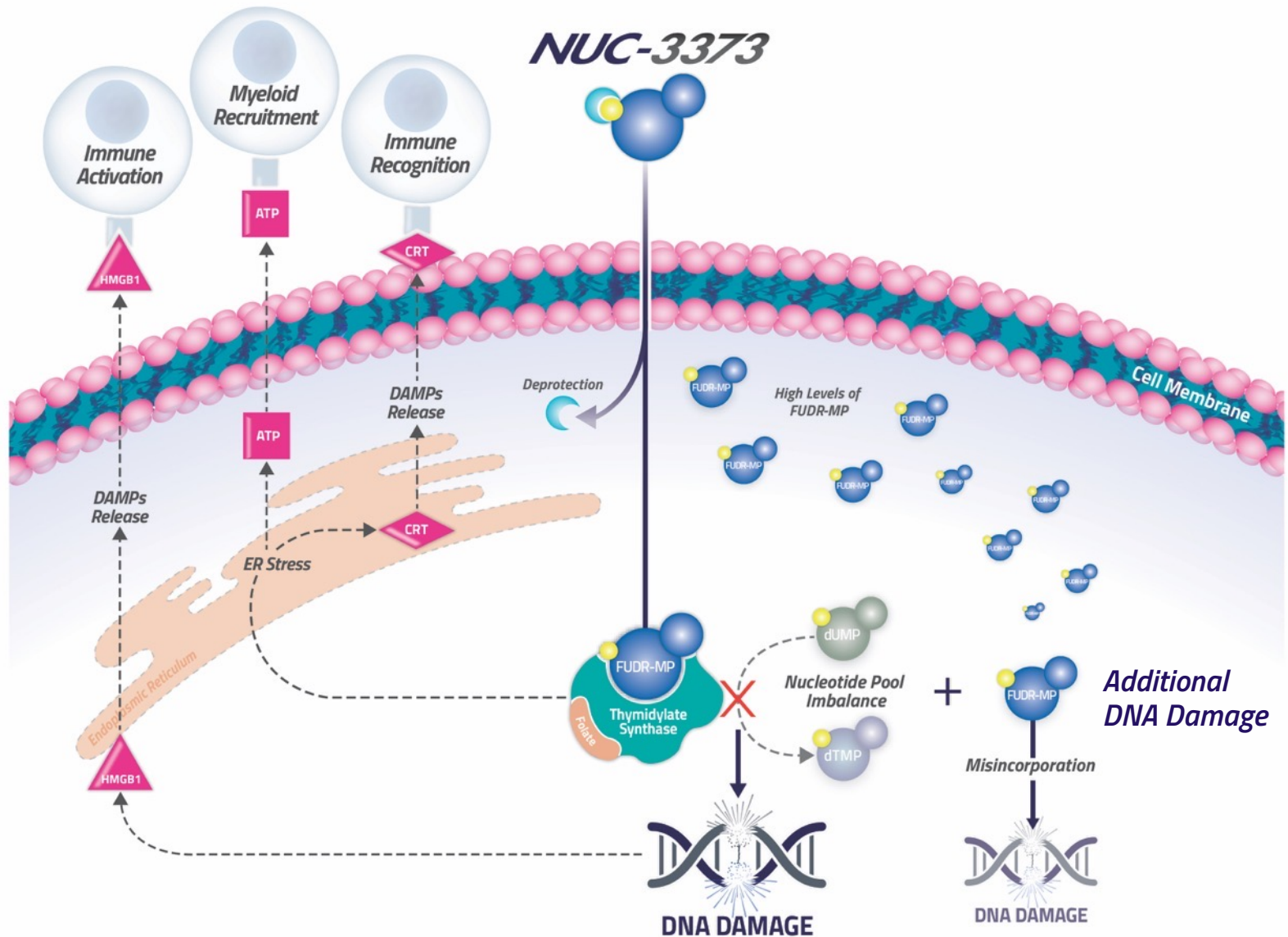
NUC-7738 : Multiple Development Opportunities

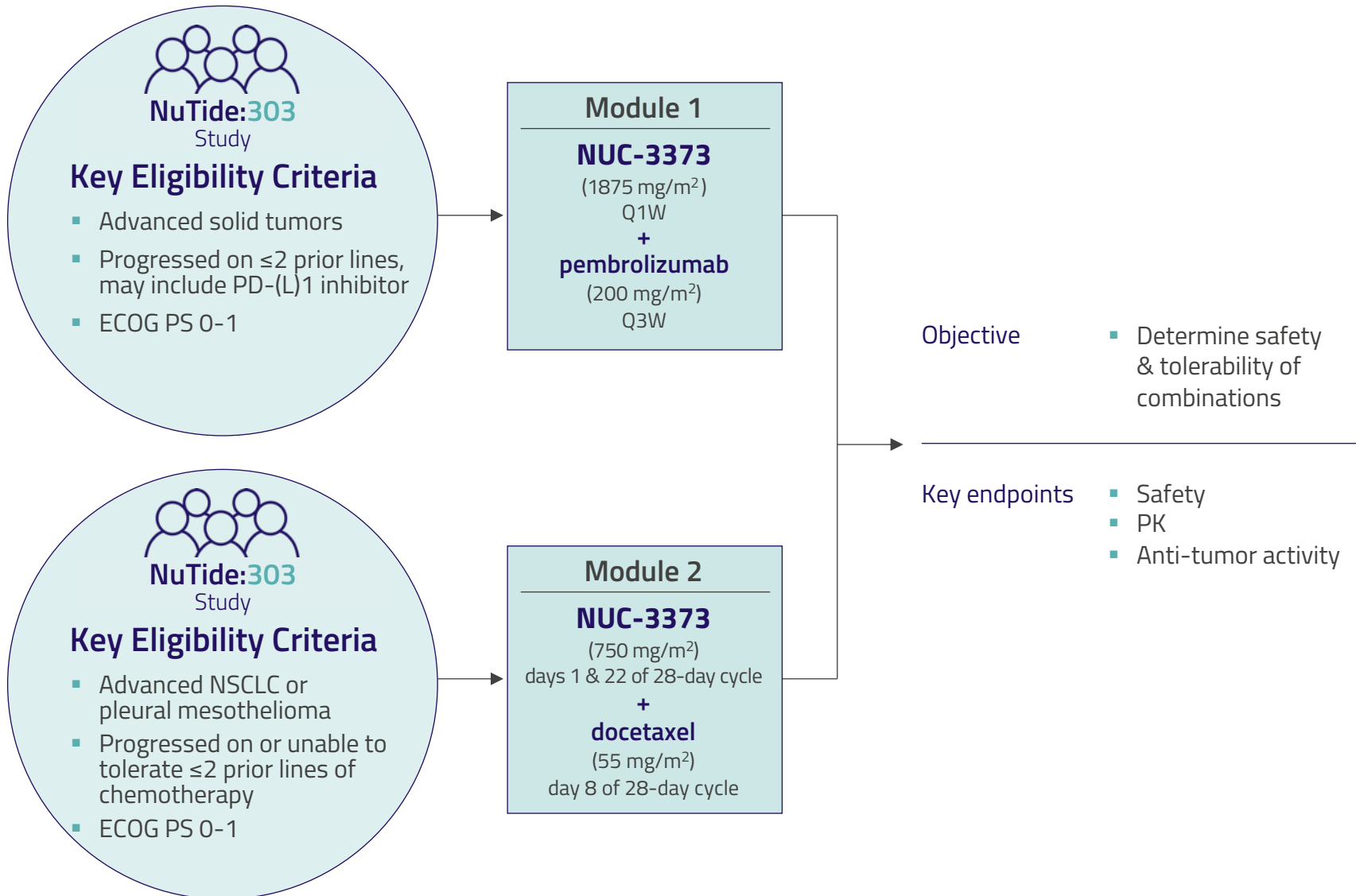


NUC-3373

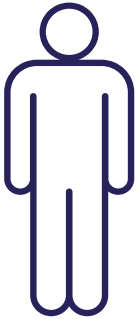


NUC-3373 : Induces DNA Damage & Potentiates Immunotherapy





Cutaneous Melanoma



75 years ■ BRAF mt

2 prior lines

- 1) pembrolizumab:
progressive disease within **5 months**
- 2) trametinib + dabrafenib:
trametinib discontinued after **1 month** (toxicity)
dabrafenib for 7 years (progressive disease)

NUC-3373 1875 mg/m² + pembrolizumab 200 mg

- 1 target lesion (bilateral lymph node)

Partial Response (confirmed): 81% reduction in tumor volume

Treatment duration: 12+ months (ongoing)

- No dose reductions

Bladder Cancer



72 years ■ Lynch Syndrome

2 prior lines

- 1) gemcitabine + cisplatin (adjuvant):
discontinued due to myelosuppression **2 months**
- 2) atezolizumab (metastatic):
best response SD, discontinued after **23 months**

NUC-3373 1875 mg/m² + pembrolizumab 200 mg

- 1 target lesion (lung)

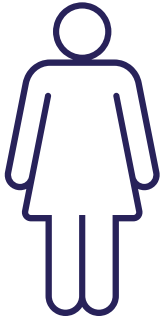
100% reduction in sum of target lesions

Partial Response (confirmed) due to presence of non-target lesions

Treatment duration: 10+ months (ongoing)

- No dose reductions

Pleural Mesothelioma



60 years
3 prior lines

- 1) cisplatin + pemetrexed:
progressive disease within **4 months**
- 2) nivolumab:
progressive disease within **4 months**
- 3) carboplatin + pemetrexed:
progressive disease within **1 month**

NUC-3373 750 mg/m² + docetaxel 55 mg/m²

- 4 target lesions (2x lymph node, 2x mediastinum)

Stable Disease: 13+ months (ongoing)

Treatment duration: 8.5 months (discontinued due to fatigue)

- NUC-3373 + docetaxel (4 cycles), followed by NUC-3373 (5 cycles)

NSCLC (squamous)



77 years
2 prior lines

- 1) carboplatin + paclitaxel + pembrolizumab:
stable disease for **2 months**
- 2) pembrolizumab (maintenance):
progressive disease within **21 months**

NUC-3373 750 mg/m² + docetaxel 55 mg/m²

- 1 target lesion (lung)









Stable Disease: 7 months

Treatment duration: 7 months

- NUC-3373 + docetaxel (6 cycles), followed by NUC-3373 (2 cycles)

Strong Intellectual Property Position

Worldwide exclusive rights for all programs: **587 granted patents** and **114 pending applications***

KEY PATENTS	STATUS	EXPIRATION+ (excluding any extensions)	TERRITORIES
<i>NUC-7738</i>	81 granted, 8 pending, including:		
Composition of matter	Granted (US, EP, CN, JP)	2035	 + others
Formulation	Pending	2036	 + others
Manufacturing process	Pending	2038	 + others
Use	Pending	2043	 + others
<i>NUC-3373</i>	102 granted, 3 pending, including:		
Composition of matter	Granted (US, EP, CN, JP)	2032	 + others
Formulation	Granted (JP), Pending (US, EP, CN)	2036	 + others
Manufacturing process	Pending	2043	 + others
Use	Pending	2037 / 2038	 + others

*As of February 22, 2024

*Expiration for pending patents if granted

Key Expected Milestones: 2024 & 2025

	INDICATION	COMBINATION	PHASE	MILESTONE
NUC-7738 NuTide:701 Study	Melanoma	pembrolizumab	Phase 2	Initiate Study Expansion
				Announce Expansion Data
				Obtain Regulatory Agreement on Pivotal Study Design
				Initiate Pivotal Study
NUC-3373 NuTide:303 Study	Solid Tumors	pembrolizumab	Phase 1b	Announce Data
NUC-3373 NuTide:303 Study	Lung Cancer	docetaxel	Phase 1b	Announce Data

Investment Highlights

NUC-7738

Transforms Tumor Microenvironment

Differentiated mode of action: RNA polyadenylation
Encouraging signs of efficacy
Favorable safety profile
Potentiates PD-1 inhibition

NUC-3373

Targeted TS inhibitor

Induces DNA damage
Encouraging signs of efficacy as monotherapy
& in combination with PD-1 inhibitor
Favorable safety profile

Experienced Team

Accomplished management
team backed by leading
biotech investors

Nasdaq: *NCNA*

Improving Survival Outcomes

Synergy in combination
with immune checkpoint
inhibitor therapy

Strong IP Protection

Worldwide
exclusive rights

Significant Milestones

Numerous value inflection
points throughout 2024 & 2025



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